

### **Arriving from the south:**

A9 in the direction of Ingolstadt/Nürnberg, to the Nürnberg Autobahnkreuz (motorway interchange).  
A3 in the direction of Erlangen/Würzburg/Frankfurt/Köln/Leverkusen/Düsseldorf, to the Hilden Autobahnkreuz.  
A46 in the direction of Wuppertal, to the Sonnborner Autobahnkreuz.  
B224 in the direction of Essen/Velbert.  
Exit at Velbert-Zentrum (Industriegebiet Röbbbeck).  
Continue right to the traffic circle.  
In the circle, take the first exit, turning right into Siemensstrasse.  
4th street on the left - Eintrachtstrasse 96.  
You're made it - Welcome to Kalmbach!

---

### **Arriving from the north:**

A1 in the direction of Bremen and Münster, to the Münster-Süd Autobahnkreuz (motorway interchange).  
A43 in the direction of Recklinghausen/Wuppertal to the Wuppertal-Nord Autobahnkreuz.  
A46 in the direction of Wuppertal/Düsseldorf to the Sonnborner Autobahnkreuz.  
B 224 in the direction of Essen/Velbert.  
Exit at Velbert-Zentrum (Industriegebiet Röbbbeck).  
Continue right to the traffic circle.  
In the circle, take the first exit, turning right into Siemensstrasse.  
4th street on the left - Eintrachtstrasse 96.  
You're made it - Welcome to Kalmbach!

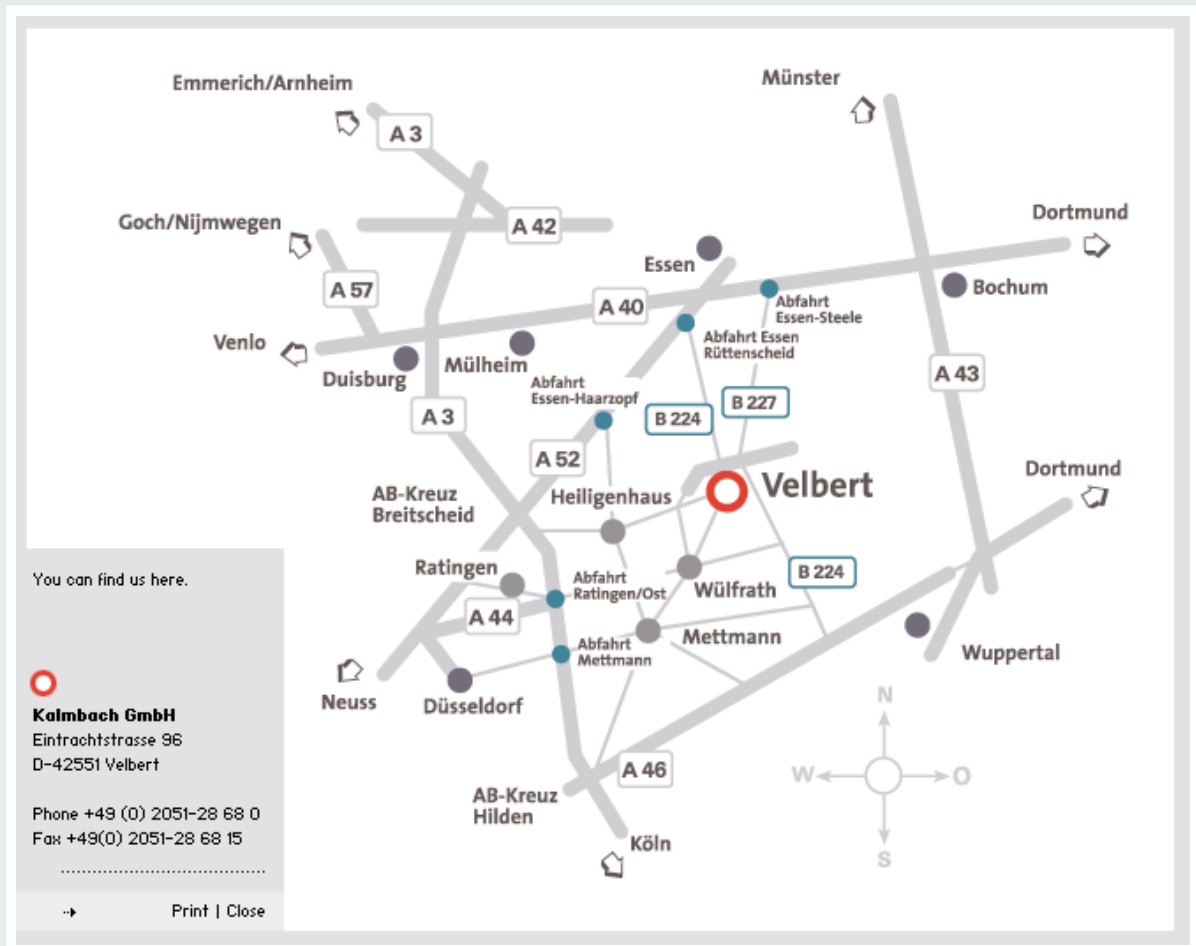
---

### **Arriving from the east:**

A 2 in the direction of Bielefeld, to the Kamen Autobahnkreuz (motorway interchange).  
A 44 in the direction of Kassel, to the Westhofener Autobahnkreuz.  
A 1 in the direction of Wuppertal, to the Wuppertal-Nord Autobahnkreuz.  
A46 in the direction of Wuppertal, to the Sonnborner Autobahnkreuz.  
B224 in the direction of Essen/Velbert.  
Exit at Velbert-Zentrum (Industriegebiet Röbbbeck).  
Continue right to the traffic circle.  
In the circle, take the first exit, turning right into Siemensstrasse.  
4th street on the left - Eintrachtstrasse 96.  
You're made it - Welcome to Kalmbach!

# DRIVING INSTRUCTIONS

## KALMBACH GMBH



THERE'S A DIRECT ROAD TO KALMBACH - LET US WISH YOU A SAFE JOURNEY.

**KALMBACH GMBH**  
**EINTRACHTSTRASSE 96**  
**D-42551 VELBERT**  
**PHONE 0049-2051 28 68 0**  
**FAX 0049-2051 28 68 15**  
**E-MAIL INFO@KALMBACH.DE**